

## **A REVOLUTION IN IRONWORKER PRODUCTIVITY.**

Scotchman's new Model 314-T with its six station turret punch offers you metal fabricating productivity never before available in a 35 ton ironworker. By simply throwing a lever and rotating the turret you can change from one punch size to another in five seconds or less. The four or five minutes normally spent in changing a punch and die can now be nearly 100 percent production time. A Scotchman 314-T with an assortment of punches and dies in place can be used to quickly punch the one or two holes that would ordinarily, due to set-up time, go to the drill press. In addition, the 314-T features a 14 inch bar shear and 3 inch non-distorting angle shear as standard equipment, the same as our regular 314. With nearly 8000 Scotchman Hydraulic Ironworkers sold to date, the new 314-T has been developed with the performance and dependability that has made Scotchman the number one name in hydraulic ironworkers. Put a 314-T to work for you and join the revolution in ironworker productivity.

# Scotchman<sup>®</sup>

## 314-T

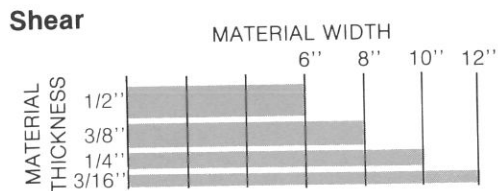
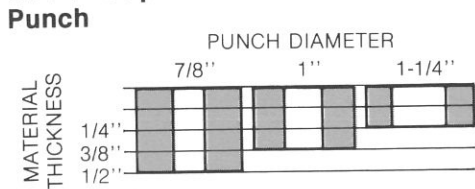
### Standard Features:

- punch 35 ton, 6 station revolving turret, 4 inch throat
- angle shear up to 3x3x1/4 inch, miter up to 2x2x1/4 inch to 45°
- bar shear 7 or 14 inch blade length
- 220V/60Hz, 3HP, 3 phase electrics

### Available Options:

- other voltages available
- 90° brake up to 6x1/4 inch material (requires optional punch station attachment)
- 90° pipe notcher up to schedule 40, dies from 3/4 through 1-1/2 inch O.D.
- custom blades for shearing rounds, squares, channel and other shapes
- 90° notcher/coper up to 3x3x1/4 inch material
- mini-shear special shear attachment for shearing shapes
- custom tooling available

### 314-T Capacities\*



\*RATED ON MILD STEEL (60000 psi tensile)

- (1) 35 Ton Punch Station
- (2) 14" Bar Shear
- (3) 3" Angle Shear
- (4) Notcher/Coper
- (5) Pipe Notcher
- (6) 6" Brake on Alternate arm

