A REVOLUTION IN IRONWORKER PRODUCTIVITY.

Scotchman's new Model 314-T with its six station turret punch offers you metal fabricating productivity never before available in a 35 ton ironworker. By simply throwing a lever and rotating the turret you can change from one punch size to another in five seconds or less. The four or five minutes normally spent in changing a punch and die can now be nearly 100 percent production time. A Scotchman 314-T with an assortment of punches and dies in place can be used to quickly punch the one or two holes that would ordinarily, due to set-up time, go to the drill press. In addition, the 314-T features a 14 inch bar shear and 3 inch non-distorting angle shear as standard equipment, the same as our regular 314. With nearly 8000 Scotchman Hydraulic Ironworkers sold to date, the new 314-T has been developed with the performance and dependability that has made Scotchman the number one name in hydraulic ironworkers. Put a 314-T to work for you and join the revolution in ironworker productivity.
Scotchman®
314-T

Standard Features:
- punch 35 ton, 6 station revolving turret, 4 inch throat
- angle shear up to 3x3x1/4 inch, miter up to 2x2x1/4 inch to 45°
- bar shear 7 or 14 inch blade length
- 220V/60Hz, 3HP, 3 phase electrics

Available Options:
- other voltages available
- 90° brake up to 6x1/4 inch material (requires optional punch station attachment)
- 90° pipe notcher up to schedule 40, dies from 3/4 through 1-1/2 inch O.D.
- custom blades for shearing rounds, squares, channel and other shapes
- 90° notcher/coper up to 3x3x1/4 inch material
- mini-shear special shear attachment for shearing shapes
- custom tooling available

314-T Capacities*

Punch

<table>
<thead>
<tr>
<th>MATERIAL THICKNESS</th>
<th>PUNCH DIAMETER</th>
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</thead>
<tbody>
<tr>
<td>1/4&quot;</td>
<td>7/8&quot;</td>
</tr>
<tr>
<td>3/8&quot;</td>
<td>1&quot;</td>
</tr>
<tr>
<td>1/2&quot;</td>
<td>1-1/4&quot;</td>
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</table>

Shear

<table>
<thead>
<tr>
<th>MATERIAL THICKNESS</th>
<th>MATERIAL WIDTH</th>
</tr>
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<tbody>
<tr>
<td>1/2&quot;</td>
<td>6&quot; 8&quot; 10&quot; 12&quot;</td>
</tr>
<tr>
<td>3/8&quot;</td>
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</tr>
<tr>
<td>1/4&quot;</td>
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<tr>
<td>3/16&quot;</td>
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*RATED ON MILD STEEL (60000 psi tensile)

(1) 35 Ton Punch Station
(2) 14" Bar Shear
(3) 3" Angle Shear
(4) Notcher/Coper
(5) Pipe Notcher
(6) 6" Brake on Alternate arm