OUR HEAVYWEIGHT CHAMPION.

The 90 ton capacity 9075 is the heavyweight puncher in our complete line of Scotchman Hydraulic Ironworkers. The 9075 offers standard Scotchman features like exceptional tool life, safe and easy operation and unmatched versatility to handle a wide range of jobs. And like our other models, the 9075 combines quick change tooling with Scotchman’s unique hydraulic stroke, cycle, and power controls to give you maximum productivity for whatever job you tackle. The entire line of Scotchman Hydraulic Ironworkers has been designed to give you the right machine to fit your needs. Whether you need a heavyweight like one of our 9075’s, or one of our other models, you can put a champion to work for you with a Scotchman Hydraulic Ironworker.
Standard Features:
- Punch 90 ton, 7-1/2 inch open end throat
- Bar shear 12 or 24 inch blade length
- Tool table machined work area for mounting quick change component tooling under the upper press beam
- Power selection 3 position hydraulic controls adjust cycle speed and power
- 220V/60Hz, 7-1/2 HP, 3 phase electrics

Available Options:
- Other voltages available
- Rod shear 10 cavities to handle round shapes up to 1-1/4 inch and square shapes up to 1 inch
- Angle shears 2 sizes up to 6x6x1/2 inch
- Channel shear adjustable from 2 to 6 inch standard channel
- Brakes 12, 18, 24, and 30 inch with up to 50 tons braking force
- 90° Notcher up to 6x6x5/16 inch
- Custom tooling available
- 90° pipe notcher up to schedule 40, dies from 3/4 through 1-1/2 inch O.D.

9075 Capacities*

**Punch**

<table>
<thead>
<tr>
<th>MATERIAL THICKNESS</th>
<th>PUNCH DIAMETER</th>
</tr>
</thead>
<tbody>
<tr>
<td>3/4''</td>
<td>1-1/16''</td>
</tr>
<tr>
<td>7/8''</td>
<td>1-1/4''</td>
</tr>
<tr>
<td>1''</td>
<td>1-3/8''</td>
</tr>
</tbody>
</table>

**Shear**

<table>
<thead>
<tr>
<th>MATERIAL THICKNESS</th>
<th>MATERIAL WIDTH</th>
</tr>
</thead>
<tbody>
<tr>
<td>3/4''</td>
<td>6'' 8''</td>
</tr>
<tr>
<td>1/2''</td>
<td>15''</td>
</tr>
<tr>
<td>1/4''</td>
<td>24''</td>
</tr>
</tbody>
</table>

*RATED ON MILD STEEL (60000 psi tensile)

(1) 30'' Brake
(2) 2''-6'' Channel Shear
(3) 90° Notcher in Punch Station
(4) 6'' Angle Shear
(5) 24'' Bar Shear
(6) 90 Ton Punch Station
(7) 10 Cavity Rod Shear